

For the preparation of a preliminary data sheet, there are not yet enough measured values and/or production runs to determine statistically validated average/limit values. In individual cases, the repeatability in terms of production technology is not yet ensured.

## DuploCOLL® 13109 LE

**Solvent-free, low emission double-sided pressure sensitive adhesive tape with water based acrylic adhesive and PET scrim carrier**

Product construction			
	Name	Colour	Thickness [mm]
Liner	Siliconized paper	white	approx. 0,08
Adhesive covered side	Dispersion acrylic		
Carrier	PET scrim	white	approx. 0,09
Adhesive open side	Dispersion acrylic		
<b>Total thickness:</b>			approx. 0,17

### Product advantages

- High initial adhesion (tack)
- Improved air quality due to low odour ingredients and low emissions
- Compliance with defined limits of substances according to VDA 278
- Excellent adhesion on a variety of substrates including low energy surfaces
- Due to its soft consistency, the acrylic adhesive penetrates deep into the pores of the material.
- The PET scrim reinforces and stabilises flexible materials.

### Main application fields

- Lamination of textiles, foams and various damping materials
- Bonding of heating systems, e.g. in seats, armrests and steering wheels

### Specific technical data\*\*

**Temperature range** -40 °C to +100 °C\*\*

\* Specific test results, statistically not approved.

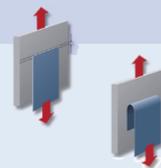
\*\* Reached temperature in a rising heat test.

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## Technical Data

<b>Shear strength</b>	on stainless steel at +23 °C +/- 2°C	6 N/625 mm <sup>2</sup>
<b>Peel strength 180°</b>	on stainless steel at +23 °C +/- 2°C	≥ 20 N/25 mm



## Application

<b>Recommended application temperature</b>	18 °C to 35 °C
<b>Application guidelines</b>	<a href="http://www.lohmann-tapes.com">www.lohmann-tapes.com</a>

## Storage

Adhesive tapes should be stored at room temperature and normal humidity (50-70 %).  
The storage stability is one year after delivery.

## Product presentation

<b>Converted product</b>	Rolls				
<b>Width [mm]</b>					
<b>Length [m]</b>					
<b>Max. log width: 1500 mm</b>	on request				

For mechanical mounting of this adhesive tape we also offer a wide range of application devices.

## IMPORTANT NOTE

The physical characteristics contained in this data sheet represent typical or average values. All application related statements, information and recommendations herein are given to the best of our knowledge and practical experience. Many factors beyond our control and uniquely within buyer's knowledge and control can affect the use and performance of our tape in a particular application. EXCEPT AS EXPRESSIVELY AGREED IN WRITING WE DO NOT TAKE OVER ANY WARRANTY OR LIABILITY FOR THE SUITABILITY OR USABILITY OF OUR TAPES FOR CERTAIN PURPOSES AND APPLICATIONS RESULTING FROM BUYER'S SPECIAL USAGE OF THE TAPES. EXCEPT WHERE PROVIDED BY MANDATORY LEGAL PROVISIONS, WE WILL NOT BE LIABLE FOR ANY DIRECT OR INDIRECT MATERIAL OR IMMATERIAL LOSSES OR DAMAGES ARISING FROM THE USAGE OR APPLICATION OF OUR TAPES. Solely the buyer is responsible for determining the suitability of the specific tape for its use in connection with his method of application. Please consult our Technical Applications Department for specific advice.

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Lohmann GmbH & Co. KG  
Irlicher Strasse 55  
56567 Neuwied  
Germany  
Phone: + 49 (0) 26 31 34 - 0  
Fax: + 49 (0) 26 31 34 - 6661  
E-mail: [info@lohmann-tapes.com](mailto:info@lohmann-tapes.com)

For further information  
[www.lohmann-tapes.com](http://www.lohmann-tapes.com)

